



Instructions for
Ultra-light Weight Fabricated Aluminum Valve Covers
TFS-31500804, TFS-41400804, TFS-51400804, TFS-53400804

Thank you for purchasing Trick Flow Specialties' Ultra-light weight Fabricated Aluminum Valve Covers. These valve covers are made from .084" thick aluminum, feature an embossed Trick Flow logo and will clear roller rockers with stud girdles.

Recommended Components/Supplies:

- Permatex # 16B Black Silicone Adhesive Sealant
- Fel-Pro # 1603 Blue Stripe cork- rubber valve cover gaskets (Small Chevrolet)
- Fel-Pro # 1606 Blue Stripe cork- rubber valve cover gaskets (Big Chevrolet)
- Fel-Pro # 1613 Blue Stripe cork- rubber valve cover gaskets (Windsor Ford)
- Fel-Pro # 1619 Blue Stripe cork- rubber valve cover gaskets (Big Ford)

Please note that these Ultra-light weight valve covers may require slight adjustment to properly seal along the valve cover rail.

For optimal sealing, place a small bead of sealant on the valve cover rail and place the cork gasket on the bead of sealant. Place the valve cover on a flat surface with the valve cover rail facing down. In order to get a good seal between the gasket and the valve cover you will need to place a weight on the valve cover during the adhesive bonding process. (Example: Set a typical 2" thick phone book on top of the valve cover...) Let stand 6-8 hours to allow the sealant to cure.

Gradually tighten the valve cover bolts to compress the cork gasket from the center of the valve cover to the ends (depending on the application) and torque the bolts to 3-5 ft/lbs.

Ultimate Bolt-On Performance® Lifetime Warranty

Trick Flow Specialties cylinder head castings are backed by a lifetime warranty. If a cylinder head casting fails to provide the original purchaser with complete satisfaction, Trick Flow Specialties will repair or replace it free of charge — guaranteed!

Moreover, the valves, valve guides, valve seats, valve job, valve springs, valve spring retainers, valve locks, rocker arm studs, guideplates, and valve stem seals included on assembled Trick Flow Specialties cylinder heads are warranted to the original purchaser to be free from defects in materials and workmanship for a period of two years from the date of purchase. All other Trick Flow Specialties products are warranted to be free from defects in materials and workmanship for a period of 90 days. There are no mileage limitations.

Extent of Warranty

Customers who believe they have a defective product should return it to the dealer from which they purchased or ship it freight prepaid to Trick Flow Specialties along with proof of purchase and a complete description of the problem. If a thorough inspection indicates defects in materials or workmanship, our sole obligation is to repair or replace the product.

This warranty is only if the product is properly installed, subjected to normal use and service, did not fail due to owner negligence or misuse, and has not been altered or modified.

Trick Flow Specialties warranties do not cover any installation or removal costs.

Trick Flow Specialties is not liable for consequential damages for breach of contract of any warranty in excess of the purchase price of the product sold.

PROPOSITION 65 WARNING

This product may contain one or more substances or chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

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